Index Plungers • with mounting flange, horizontal, stainless steel 22110.2304



Product Description

Index plungers are used for indexing bores.

Material

Housing

• Stainless steel 1.4308, precision casting, bright, matt blasted

Locking pin

Stainless steel 1.4305

Pull-ring

Stainless steel 1.4310

Assembly

Assembly by means of washers ISO 7092.

Operation

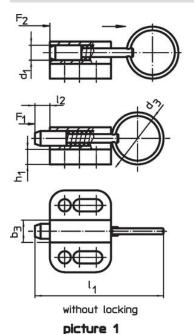
When using locking index plungers, the knob is pulled-out, turned 90° and secured by a notched catch (when locking pin should not overhang).

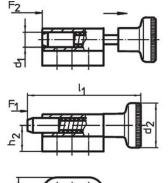
More information

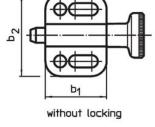
Notes

Knob not removable.

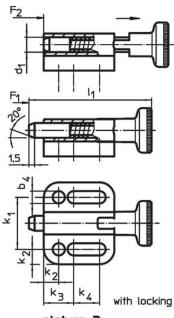
Drawing







picture 2



picture 3

Dimensions Art. No. Spring load¹⁾ l T I₂ \mathbf{F}_1 $\mathbf{F}_{\mathbf{2}}$ d₃ b b₂ \mathbf{b}_3 \mathbf{b}_4 \mathbf{h}_1 h_2 \mathbf{k}_1 \mathbf{I}_1 max. k3 k4 h11 -0.2 ±0.05 min. [N] [°C] [mm] [g] with pull-ring, without locking - picture 1 14 16.5 22 6 3.3 4 14 4.5 34.5 4 3 12 100 12 22110.2304 4 7 4 8

1) statistical average value

Order information

d₁

Compliance

RoHS compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

Does not contain SVHC substances No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 23.01.2024.

Does not contain Proposition 65 substances No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

Free from Conflict Minerals