# Precision Index Plungers • with cylindrical pin

22130.0060



## **Product Description**

Precision index plungers together with bushings are a perfect combination for quick positioning and mounting.

The precise tolerance of both, the precision index plunger and the bushing, guarantees a high repeatability of these two elements.

#### **Material**

#### Pin

· Case-hardened steel, case-hardened, blackened and ground

· Case-hardened steel, case-hardened, blackened and ground

· Case-hardened steel, case-hardened, blackened and ground

#### Ball knob

· Thermoplastic, greyish black

### **Assembly**

For precise adjustment, the grip ball and plunger should be glued grease-free after assembly. Detailed assembly instructions can be downloaded as a PDF file under "Documents".

#### **Operation**

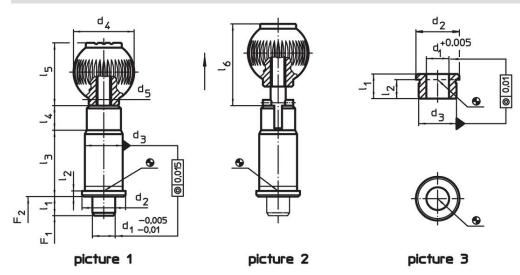
When using locking index plungers the knob is pulled out and turned 90°.

#### More information

### Notes

Bushings must be ordered separately.

## **Drawing**





### **Order information**

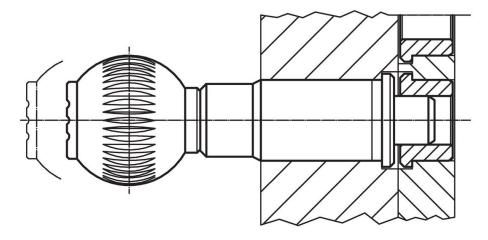
Dimensions									Spring load <sup>1)</sup>		I	Art. No.		
<b>d</b> <sub>1</sub> -0.005 -0.01	d <sub>2</sub>	<b>d₃</b> n6	d <sub>4</sub>	d₅	I <sub>1</sub> min.	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	l <sub>5</sub>	l <sub>6</sub>	F <sub>1</sub> ~	F <sub>2</sub> ~		
[mm]									[1	N]	[g]			
with locking – picture 2														
10	19	16	25	M6	10	2.5	31	13	25	36.5	15	30	79	22130.0060

<sup>1)</sup> statistical average value

### **Accessories**

		<u> </u>	Art. No.								
	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	I <sub>1</sub>	l <sub>2</sub>	_					
	+0.005		n6 <b>[mm]</b>	min.							
		[g]									
socket for precision index plungers, cylindrical - picture 3											
9	10	19	16	11	8.5	11	22130.0090				

## **Application example**



## Compliance

## **RoHS** compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

## Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

## **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

### **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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