# **Lateral Plungers** • with thread, with seal, with female thread 22150.1459



#### **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting. Sealed against chips and dirt.

#### Material

Seal • CR

BodySteel, zinc-plated

Threaded washerSteel, blackened

Spring

Steel, blackened

Assembly

Formula for calculating the center distance for the mounting hole:  $l_0 = z/2 + w + x$ ,  $l_0 =$  center distance, y = workpiece height, w = workpiece length, x = stroke, z = stop diameter Calculation dimension x for workpieces:  $x = d_2/2 - s$ Lateral plungers are installed by screwing in by means of a mounting tool. **Characteristic** 

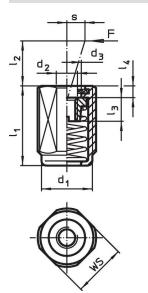
Version standard spring load = spring from steel, blackened

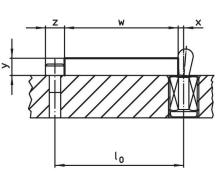
More information

#### Notes

Individual set screws can be screwed in the plate with threaded hole.

## Drawing





## **Order information**

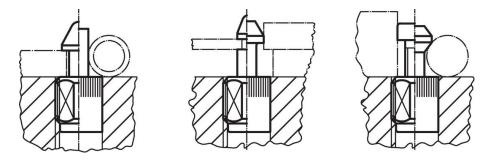
Dimensions		Spring load	Dimensions					Stroke	ws		<b>I</b>	Art. No.
d <sub>1</sub>	Ι <sub>1</sub> -2	F max. <sup>1)</sup> ~	d2	d <sub>3</sub>	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	s		max.	-	
[mm]		[N]			[mm]			[mm]	[mm]	[°C]	[g]	
Standard spring load												
M18 x 1,5	45	150	M6	10.1	16	7.5	2.3	1.6	16	110	32	22150.1459

1) statistical average value

## Accessories

	Dimensions	<b></b>	Art. No.
	d <sub>1</sub>	-	
	[mm]	[9]	
assembly tool			
)	M18 x 1,5	137	22150.0822

### **Application example**



#### Compliance

#### **RoHS compliant**

Contains lead - compliant according to exceptions 6a / 6b / 6c.

# Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

#### **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

#### Free from Conflict Minerals

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.