# **Taper Clamping Units**

23250,0008



# **Product Description**

Taper clamping units are particularly suitable for horizontal and vertical multiple clampings. The taper clamps are compact in build and therefore enable clamping without geometric interference.

## Material

## Body

· Tool steel, hardened, bright

#### Screw

· Heat-treated steel, tempered, quality 12.9

# Spring

· Spring steel wire

## Clamping jaws

· Tool steel, hardened, blackened and ground

### **Assembly**

Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

## **Operation**

Inserting the socket head screw moves the two clamping chucks outwards and presses the workpieces against a stop. Using the double taper, an additional vertical clamping force will be achieved. Stroke of taper clamping units with M  $5 = \pm 0.5$ , M  $8 = \pm 0.5$ , M  $12 = \pm 1$  and M  $16 = \pm 1.5$ . Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

## More information

#### References

For further taper clamping units, refer to section "Multiple Clamping Systems"

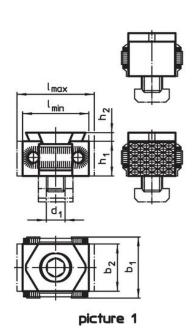
#### **Accessories**

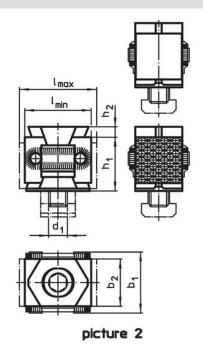
T-nuts EH 23010. have to be purchased separately.

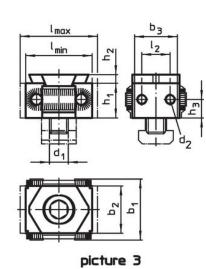
## **Further products**

- Nuts for T-Slots, DIN 508
- · Coverings, for taper clamping units
- Taper Clamping Units, plain / ribbed, M8
- · Taper Clamping Units, plain / ribbed, M12
- Taper Clamping Units, with screw fastened thread, M12

## **Drawing**







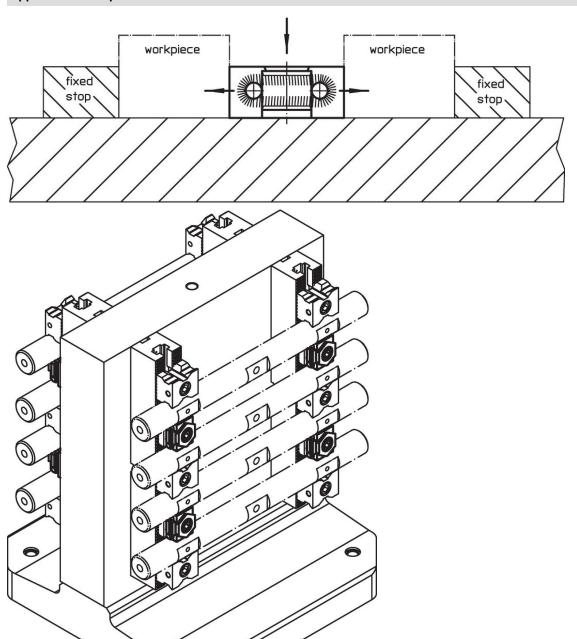
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# **Order information**

d <sub>1</sub>	1	Dimensions b <sub>1</sub> [mm]	b <sub>2</sub>	h <sub>1</sub>	h <sub>2</sub>	Clamping force max. [kN]	Tightening torque max. [Nm]	<b>[</b> g]	Art. No.
single taper, ribbed clamping jaw, two-sided – picture 1									
M8	27 – 31	29	21	15	2.5	20	43	72	23250.0008

# **Application example**





# Compliance

# **RoHS** compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

## Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 23.01.2024.

## **Does not contain Proposition 65 substances**

No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

## **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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Published on: 4.2.2024