# **Taper Clamping Units**

23250.0056



# **Product Description**

Taper clamping units are particularly suitable for horizontal and vertical multiple clampings. The taper clamps are compact in build and therefore enable clamping without geometric interference.

## Material

## Body

· Tool steel, hardened, bright

#### Screw

· Heat-treated steel, tempered, quality 12.9

## Spring

· Spring steel wire

## Clamping jaws

· Tool steel, hardened, blackened and ground

## **Assembly**

Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

## **Operation**

Inserting the socket head screw moves the two clamping chucks outwards and presses the workpieces against a stop. Using the double taper, an additional vertical clamping force will be achieved. Stroke of taper clamping units with M  $5 = \pm 0.5$ , M  $8 = \pm 0.5$ , M  $12 = \pm 1$  and M  $16 = \pm 1.5$ . Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

### More information

#### References

For further taper clamping units, refer to section "Multiple Clamping Systems"

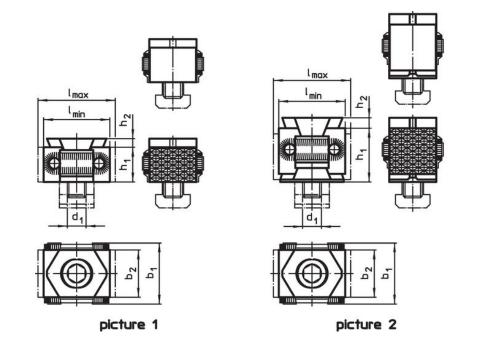
#### Accessories

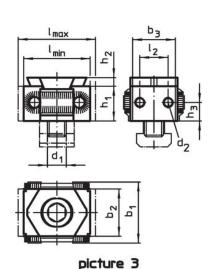
T-nuts EH 23010. have to be purchased separately.

### **Further products**

- Nuts for T-Slots, DIN 508
- · Coverings, for taper clamping units
- Taper Clamping Units, plain / ribbed, M8
- Taper Clamping Units, plain / ribbed, M12
- Taper Clamping Units, with screw fastened thread, M12

# Drawing

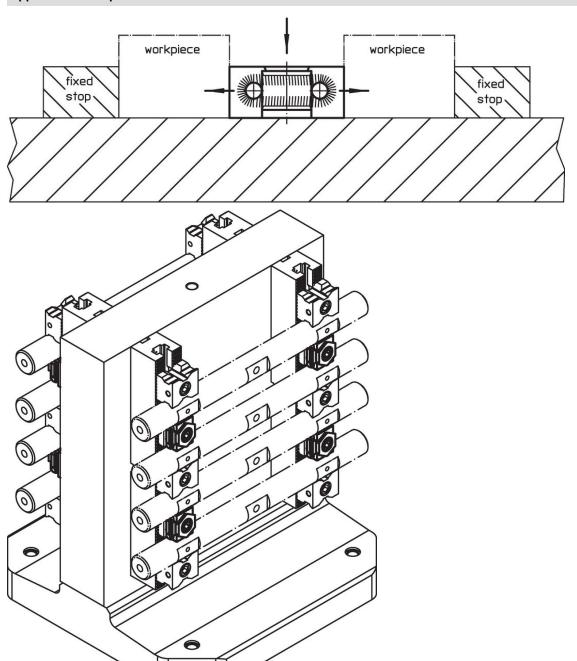




# **Order information**

Dimensions						Clamping force	Tightening torque	I	Art. No.
d <sub>1</sub>	I	b <sub>1</sub>	b <sub>2</sub>	h <sub>1</sub>	h <sub>2</sub>	max.	max.	_	
[mm]						[kN]	[Nm]	[g]	
single taper, flat clamping jaw, two-sided – picture 1									
M16	57 – 64	56	42	29	5	50	210	577	23250.0056

# **Application example**





# Compliance

# **RoHS** compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

## Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 23.01.2024.

## **Does not contain Proposition 65 substances**

No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

## **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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