# Horizontal Toggle Clamps • with horizontal base / increased holding force



# **Product Description**

Due to their favourable power to movement ratio and their easy action the toggle clamps are versatile applicable for a wide rang of uses.

These toggle clamps can be used in the metal working industry when drilling, welding, bending, grinding, testing and fitting as well as in the wood and plastic industry in glueing, drilling, cutting and milling jigs.

The "toggle" principle of the toggle clamp allows a large and quick opening of the clamp. If unclamped the workpieces are completely cleared for unimpeded removal. The large power transmission results maximum clamping force by low hand force. The clamps are self-arresting they remain locked, resisting the force produced when machining components.

The toggle clamps are manufactured from high quality components and are designed for continuous use.

A oil resistant ergonomic 2-component handle, with increased grip area with soft surface for high ease of use.

The quickly adjustable clamping screws are provided by a retainer.

#### Material

#### Clamp

Steel, zinc-plated by galvanization, passivated

#### Rivet

· Stainless steel

#### Handle

· plastic

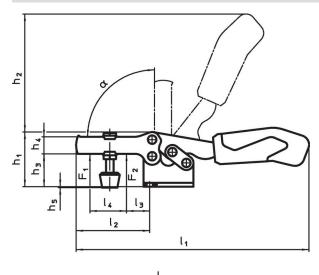
#### **Clamping screw**

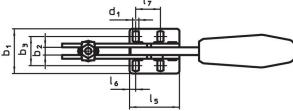
Steel, tempered, zinc-plated by galvanization

## Clamping cap

· Rubber, black

# **Drawing**







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## **Order information**

Nominal	Dimensions														Holding		α	<u>N</u>		I	Art. No.			
size	screw																force							
		d₁	b <sub>1</sub>	b <sub>2</sub>	h <sub>1</sub>	h <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	<b>h</b> ₅ min.	h₅ max.	I <sub>1</sub>	l <sub>2</sub>	<b>I</b> <sub>3</sub>	I <sub>4</sub>	l <sub>5</sub>	I <sub>6</sub>	l <sub>7</sub>	F <sub>1</sub>	F <sub>2</sub>			max.		
	[mm]	[mm]													[kN]		[°C]		[g]					
Steel																								
5	M10 x 76	8.6	60	10	77	135	41	24	-2	16.5	329	120	23	69	76	10.5	41.5	3.5	8	90°	-10	80	1261	23330.1305

# Compliance

# **RoHS** compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

## Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 23.01.2024.

## Does not contain Proposition 65 substances

No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

# **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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