# **Combination Clamping Bars**

EH 1586.



#### **Product Description**

The combination clamping bar offers 3 ways to clamp/support the workpiece:

· Floating mode:

Floating mode is used to clamp and support additional clamping points on components. The fixture adapts to the position of the workpiece.

· Centric mode:

The jaws of the clamping bar move in sync. The centre axis of the workpiece remains unchanged even if the outer diameters are modified.

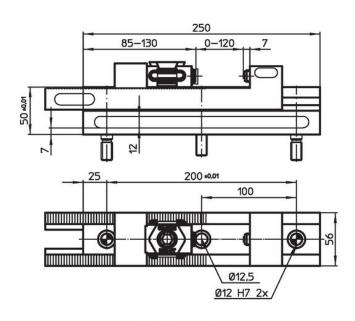
· Machine vice mode:

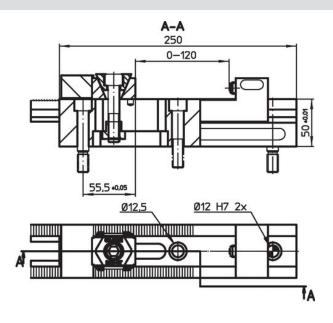
When this mode is selected, one of the jaws is locked in place on the clamping bar. The second jaw remains movable.

#### **Material**

· Tool steel, hardened

#### **Drawing**





floating mode

Halder France SAS

machine vice mode

#### **Order information**

ă ·	Art. No.
[kg]	
5	1586.400

### Accessories

	Number locating screws M12 x 45	Number cap screws M12 x 45	ă	Art. No.		
			[9]			
fixing screws for clamping bars						
	2		202	4500 404		
		1	203	1586.401		

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## Compliance

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