

## Product Description

Inserting the socket head screw moves the two clamping chucks outwards and presses the workpieces against a stop. Stroke of taper clamping units with $\mathrm{M} 8=+/-0.5 \mathrm{~mm}, \mathrm{M} 12=+/-1 \mathrm{~mm}$.

## Material

## Body

- Tool steel, hardened, bright


## Screw

- Heat-treated steel, tempered, quality 12.9


## Spring

- Spring steel wire

Clamping jaws

- Tool steel, hardened, blackened and ground


## Drawing


picture 1

picture 3

## Order information

| Dimensions |  |  |  |  |  |  |  |  |  | [g] | Art. No. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $d_{1}$ | $I_{1}$ min. | $\mathrm{I}_{1}$ max. | $\mathrm{I}_{2}$ | $\mathrm{b}_{1}$ | $b_{2}$ | $\mathrm{b}_{3}$ | $\mathrm{h}_{1}$ | $\mathrm{h}_{2}$ | $h_{3}$ |  |  |
| clamping jaw, ribbed on both sides - picture 1 |  |  |  |  |  |  |  |  |  |  |  |
| M8 | 27 | 31 | 25 | 29 | 21 | 44 | 15 | 2.5 | 6.4 | 206 | 23250.0501 |
| clamping jaw, plain on both sides - picture 2 |  |  |  |  |  |  |  |  |  |  |  |
| M8 | 27 | 31 | 25 | 29 | 21 | 44 | 15 | 2.5 | 6.4 | 200 | 23250.0502 |
| clamping jaw, plain and ribbed - picture 3 |  |  |  |  |  |  |  |  |  |  |  |
| M8 | 27 | 31 | 25 | 29 | 21 | 44 | 15 | 2.5 | 6.4 | 210 | 23250.0503 |

## Compliance

RoHS compliant
Compliant according to Directive 2011/65/EU and Directive 2015/863.
Does not contain SVHC substances
No SVHC substances with more than $0.1 \%$ w/w contained - SVHC list [REACH] as of 23.01.2024

Does not contain Proposition 65 substances
No Proposition 65 substances included.
https://www.P65Warnings.ca.gov/

Free from Conflict Minerals
This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries

