# **Vertical Toggle Clamps** • with angle base



### **Product Description**

Due to their favourable power to movement ratio and their easy action the toggle clamps are versatile applicable for a wide rang of uses.

These toggle clamps can be used in the metal working industry when drilling, welding, bending, grinding, testing and fitting as well as in the wood and plastic industry in glueing, drilling, cutting and milling jigs.

The "toggle" principle of the toggle clamp allows a large and quick opening of the clamp. If unclamped the workpieces are completely cleared for unimpeded removal. The large power transmission results maximum clamping force by low hand force. The clamps are self-arresting they remain locked, resisting the force produced when machining components.

The toggle clamps are manufactured from high quality components and are designed for continuous use.

A oil resistant ergonomic 2-component handle, with increased grip area with soft surface for high ease of use.

The quickly adjustable clamping screws are provided by a retainer.

#### **Material**

#### Clamp

· Steel, zinc-plated by galvanization, passivated

#### Rivet

· Stainless steel

#### Handle

plastic

#### Clamping screw

· Steel, tempered, zinc-plated by galvanization

### Clamping cap

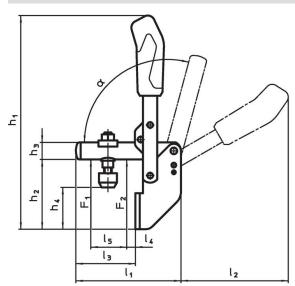
· Rubber, black

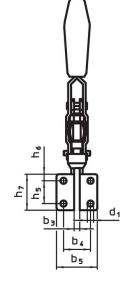
#### More information

### References

Replacement clamping screws are available as accessories in the online shop.

### **Drawing**







Page 1 of 2 Halder France SAS www.halder.fr Published on: 13.10.2023

Order	Order information																										
Nominal size	Clamping screw	Dimensions											Holding α force		α		)	I	Art. No.								
		d <sub>1</sub>	b <sub>1</sub>	b <sub>2</sub>	b <sub>3</sub>	b <sub>4</sub>	<b>b</b> <sub>5</sub>	h <sub>1</sub>	h <sub>2</sub>	h <sub>3</sub>	<b>h</b> ₄ min.	h₄ max.	h <sub>5</sub>	h <sub>6</sub>	h <sub>7</sub>	l <sub>1</sub>	l <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	F <sub>1</sub>	F <sub>2</sub>		min.	max.		
	[mm]	[mm]									[kN]		[°C	;]	[g]												
Steel																											
3	M6 x 35	5.5	21	6	5	25.5	37.0	176.5	60	12	34	41.5	20	6	32	77	81	41	6	25	1.0	1.2	60°	-10	80	231	23330.0023
4	M8 x 45	6.5	27	8	6	28.5	42.5	223.0	71	18	40	48.5	24	7	38	111	112	63	11	37	1.4	2.5	60°	-10	80	483	23330.0024

M8 x 65 8.5 35 10 8 32.0 52.0 280.0 102 20 53 81.5 32 54 96 141 129 84 11 54 2.0 3.0 60° -10 80 802 23330.0025

## Accessories

5

	$d_2$	i	Art. No.
	[mm]	[9]	
Clamping screw (spare p	art of toggle clamp)		
	M6 x 35	16	23330.9003
	M8 x 45	38	23330.9005
	M8 x 65	57	23330.9006

# Compliance

For detailed compliance information please select the desired article number.



Page 2 of 2 Published on: 13.10.2023